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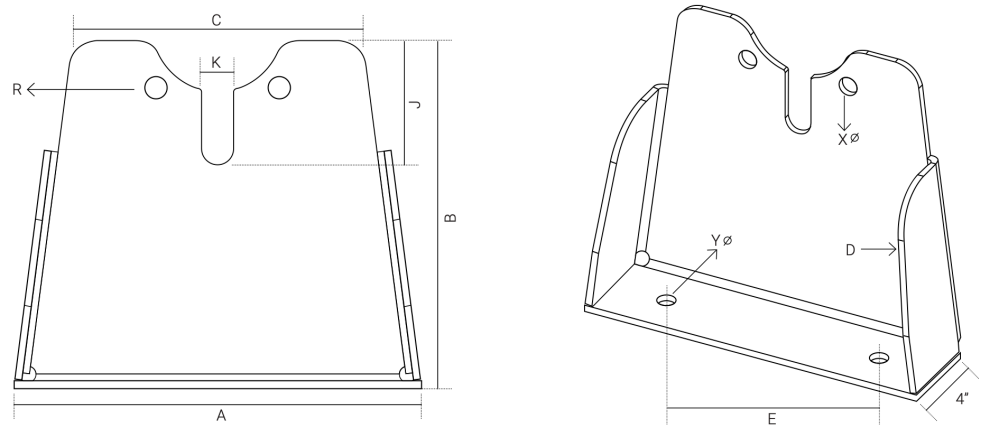
CATEGORY: PUMP STANDS

VPS SERIES

Pump stand for vertical in-line pumps

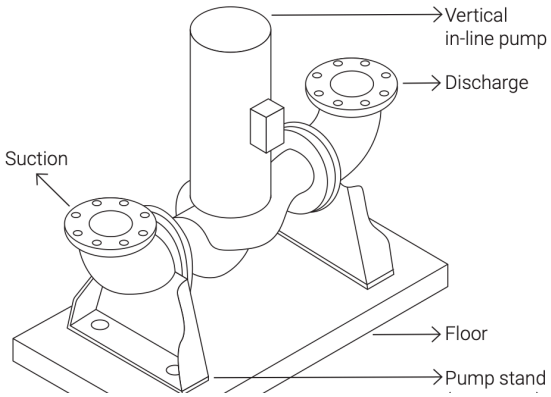
1 ½–8 in Pump flange size	**8 models** 2 stand sizes	**Steel** High-strength low-alloy, powder-coated



Dimension references A to K, X and Y (see table).

DESCRIPTION

- Stands fabricated from high-strength low-alloy steel.
- Bolt holes located to match ANSI 125 cast iron flange dimensions.
- Powder-coated enamel finish for corrosion protection.
- Cutouts sized to accommodate standard class 150 flanges.
- Pump stands must be installed in pairs on in-line pumps.



Typical pump stand installation.

DIMENSIONS (IN)

Model	Size	A	B	C	D	E	X	Y	R	J	K
VPS 1.5	1 ½	14	12	10 ¼	¼	9	⅝	¾	1 ¹⁵⁄₁₆	2.94	0.94
VPS 2	2	14	12	10 ¼	¼	9	¾	¾	2 ⅜	3.50	1.06
VPS 2.5	2 ½	14	12	10 ¼	¼	9	¾	¾	2 ¾	4	1.06
VPS 3	3	14	12	10 ¼	¼	9	¾	¾	3	4 ¼	1.06
VPS 4	4	18	15	15 ⁹⁄₁₆	⅜	12	¾	⅞	3 ¾	5	1.06
VPS 5	5	18	15	15 ⁹⁄₁₆	⅜	12	⅞	⅞	4 ¼	5.56	1.19
VPS 6	6	18	15	15 ⁹⁄₁₆	⅜	12	⅞	⅞	4 ¾	6.06	1.19
VPS 8	8	18	15	15 ⁹⁄₁₆	⅜	12	⅞	⅞	5 ⅞	7.31	1.19

Note: Research and development is an ongoing process. As improvements are made, specifications and dimensions may change without notice. Dimensional tolerances conform to international standards.

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